

## Sample Specification

Job Name \_\_\_\_\_  
 Job Location \_\_\_\_\_  
 Engineer \_\_\_\_\_  
 Approval \_\_\_\_\_

Contractor \_\_\_\_\_  
 Approval \_\_\_\_\_  
 Contractor's P.O. No. \_\_\_\_\_  
 Representative \_\_\_\_\_

# Sample Specification - Socket Fusion

## Recommended specification for Orion Blueline socket fusion corrosive waste drainage system.

The corrosive waste drainage system, conforming to ASTM F1412, will be Orion's Blueline flame retardant pipe and fittings. Pipe and fittings will be joined using the Orion socket fusion system conforming to ASTM D2657. The pipe is supplied in 10 ft. lengths. The fittings will meet or exceed Schedule 40 dimensions. The polypropylene material will conform to ASTM D4101.



## Recommended specification for Orion PVDF socket fusion corrosive waste drainage system.

The corrosive waste drainage system, conforming to ASTM F1673, will be Orion's PVDF (Polyvinylidene Fluoride) pipe and fittings. The pipe and fittings will be joined using the Orion socket fusion system conforming to ASTM 2657. The pipe is supplied in 10 ft. lengths. The fittings will meet or exceed Schedule 40 dimensions. The PVDF material will conform to ASTM D3222. Pipe will be marked with UL Classified to indicate compliance with UL723 (ASTM E84).

### NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.

Orion Fittings product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Orion Fittings Technical Service. Orion Fittings reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Orion Fittings products previously or subsequently sold.

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