# **Instructions for R-flex Shrink Caps**

### Used with All R-flex Pipe

R-flex shrink caps provide a waterproof seal at the point where the R-flex transitions to a connection. Shrink Caps are designed to protect the interior insulation from water, as well as other jobsite debris.

Dust caps are to be used in areas where water is not present, such as where R-flex transitions into a building. If it is unknown the conditions of the environment, use a water tight Shrink Cap. If the environmental conditions are unknown, use a water-tight Shrink Cap.

### Assembly instructions for Shrink Caps



1

Slide the cap over the carrier pipe and the jacket.



2

Use a heat gun or mini torch with soft yellow flame (DO NOT use a blue flame!) to gently shrink the cap. Extra care should be taken not to damage the outer jacket.



3

Press the cap, wearing protective gloves.



4

The tail end of the pipe is now sealed watertight.





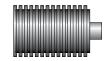




Waterproof shrink caps.

Non-waterproof dust caps

### Assembly instructions for Dust Caps







Slide the cap over the carrier pipe and jacket and tape the cap in place.

	Qty	Description	Order #	Model #
Shrink Caps	1	Single Pipe, 160/40-50	81012664	RFSC-40-50X1X160
	1	Single Pipe, 160/63	81012540	RFSC-63X1X160
	1	Single Pipe, 200/75-110	81012541	RFSC-75-110X1X200
	1	Dual Pipe, 125/2x1"	81012542	RFSC-1X2X125
	1	Dual Pipe, 125/2x32	81012543	RFSC-32X2X125
	1	Dual Pipe, 160/2x40	81012544	RFSC-40X2X160
	1	Dual Pipe, 200/2x50	81012545	RFSC-50X2X200
	1	Dual Pipe, 200/2x63	81012546	RFSC-63X2X200
Dust Caps	1	Single Pipe, 160/40	81012967	RFDC-40X1X160
	1	Single Pipe, 160/50	81012934	RFDC-50X1X160
	1	Single Pipe, 160/63	81012935	RFDC-63X1X160
	1	Single Pipe, 200/75	81012936	RFDC-75X1X200
	1	Single Pipe, 200/90	81012937	RFDC-90X1X200
	1	Single Pipe, 200/110	81012938	RFDC-110X1X200
	1	Dual Pipe, 125/2x1"	81012939	RFDC-1X2X125
	1	Dual Pipe, 125/2x32	81012940	RFDC-32X2X125
	1	Dual Pipe, 160/2x40	81012941	RFDC-40X2X160
	1	Dual Pipe, 200/2x50	81012942	RFDC-50X2X200
	1	Dual Pipe, 200/2x63	81012943	RFDC-63X2X200

Keep hands away from any open flame. Do not touch – surface of shrink-wrap will be hot. Wear gloves when handling.



## **Instructions for R-flex Jacket Repairs**

### Used with All R-flex Pipe

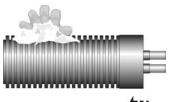
R-flex surface repair kit is designed to repair minor damage that may occur to the outer shell of the R-flex.

### Assembly instructions





Locate damaged area.



Make sure the jacket of the pipe is dry and clean.



Slide the shrink sleeve over the damaged R-flex pipe. NEVER CUT THE SLEEVE LENGTHWISE!



Use a heat gun or mini torch with soft yellow flame (do NOT use a blue flame!) to gently shrink the repair sleeve.



Press the sleeve, wearing protective gloves.



The damaged jacket is now sealed watertight.

#### **⚠ WARNING**

Keep hands away from any open flame. Do not touch - surface of shrink wrap will be hot. Wear gloves when handling.

Limited Warranty: Watts Radiant (the "Company") warrants each product to be free from defects in material and workmanship under normal usage for a period of one year from the date of original

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