# **Engineering Specification**

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Annroyal	Representative

# Ball-Plex™ Carbon Steel Flanged Ends Duplex Smart Strainers

792MFD SM, Class 150 794MFD SM, Class 300 796MFD SM, Class 600 2" - 6" (50 - 150 mm)

The 792MFD SM, 794MFD SM, and 796MFD SM Duplex Basket Smart Strainers provide economical protection for costly pumps, meters, valves, and similar mechanical equipment by straining foreign matter from the piping system. Duplex strainers enable system maintenance to be performed without disrupting the flow.

Smart and Connected technology comes standard on the 792MFD SM, 794MFD SM, and 796MFD SM duplex strainers with two pre-installed pressure sensors at the inlet and outlet of the strainer. These sensors monitor the pressure drop that occurs over time when a strainer screen becomes clogged by foreign particles. When the differential pressure across the strainer screen exceeds the pre-configured threshold, an alert is triggered to the customer informing that action is required.

### NOTICE

An add-on Sensor Control Monitor & Connection Kit is required to activate the pressure monitoring capability and collect data from the sensors. Without the connection kit, the sensors are passive components that do not communicate with any other device. The add-on connection kit communicates over wired RS-485 MODBUS or BACnet connection and is compatible with most Building Management and Building Automation Systems. An alternate cellular communication gateway option is available if no BMS is present; however, this option provides alerts only. Data streaming is not available.

# Typical Service

- Duplex Strainers are designed for use in fluid handling systems where the flow cannot be shut down for basket cleaning.
- Typical services include cooling water, compressors, condensers, fire lines, fuel lines, lubrication systems, salt and fresh water systems, chemical process systems, and pump suction service.
- Consider strainer body and screen material as well as gasket and seat materials for suitability in particular service.



Model 792MFD SM

PRESSURE/TEMPERATURE - NON-SHOCK									
MODEL	MATERIAL	RATING							
792MFD SM	Carbon Steel	232 psi @ 32°F to 248°F 16 bar @ 0°C to 120°C							
794MFD SM	Carbon Steel	500 psi @ -20°F to 257°F 35 bar @ -29°C to 125°C							
796MFD SM	Carbon Steel	500 psi @ -20°F to 257°F 35 bar @ -29°C to 125°C							

Note: Maximum temperature can be limited by gasket and seat material. Consult factory.

### **Baskets**

Large Open Area Ratios ensure minimum pressure drop across the unit.

Refer to Pressure Drop Charts in the Technical Data section of the Mueller Steam Specialty Engineering binder.

### Screens

Call customer service if you need assistance with technical details.

MODEL	SIZE	STANDARD (WATER)					
792/794/796	IN.	MATERIAL	OPENING				
792MFD SM, 794MFD SM,	2 – 4	304SS	0.062				
796MFD SM	5 – 6	304SS	0.125				

### NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.



### **Features**

- Ball-Plex™ Duplex Strainers use 3-way ball valves as diverter valves
- Each ball is made of 316 stainless steel for corrosion resistance, strength, and resistance to the buildup of solids on the surface of the ball.
- PTFE seats provide bubble-tight sealing, superior to metal seats in other designs. This eliminates potentially dangerous leakage into the chamber being cleaned.
- The pressurized chamber in use is covered by the handle. This prevents accidental opening of the pressurized chamber, and allows easy access to the chamber being cleaned.
- Center body casting holds all moving parts. Basket housings are identical and symmetrical around the body.
- After removal of either basket housing, all internal components are easily accessible for service, even with the unit still installed in line.

## Available Features with Sensor Control Monitor Installed

- Real-time pressure monitoring
- Visual Display Pressure and temperature data for each sensor, Screen Pressure differential, Screen fill percentage
- Data streaming if connected to BMS [RS-485 MODBUS or BACnet]
- · Full basket alerts

### **Alerts**

- Display
- LED
- BMS Alarm
- Cellular Gateway
- RS-485 MODBUS and BACnet

# Sensor Control Monitor

## **A WARNING**

The 796MFD SM is a Class 300 Strainer drilled for Class 600 Flanges. Bolted Covers required above 150 psi or 200°F.

### Pressure Sensor Port

SI	ZE	H (792MFD) (NPT)	H (794MFD) (NPT)	H (796MFD) (NPT)
in.	mm	in.	in.	in.
2	51	1/2	1/8	1/8
2 ½	64	1/2	1/8	1/8
3	76	1/2	1/8	1/8
4	102	1/2	1/8	1/8
5	127	1/2	1/8	1/8
6	152	1/2	1/8	1/8

### **Materials**

792MFD SM, 794MFD SM, 796MFD SM						
Body	Carbon Steel A216-WCB					
Cover	Carbon Steel A216-WCB					
Seat	PTFE					
0-ring	BUNA					
Pressure Sensor	Mixed Composite					
Ball	Monel, Bronze, or Stainless Steel					

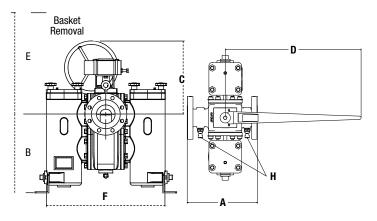
Note:

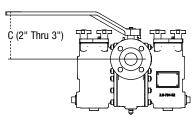
Pickling and passivation available on request. Consult factory. Alternate seats and 0-ring materials available.

### Reference Standards

ASME B16.5 Pipe Flanges and Flanged Fittings

ASME B16.34 Valves - Flanged, Threaded and Welding End





Models 792MFD SM, 794MFD SM

### **Dimensions and Weights**

SI	ZE	DIMENSIONS										WEIGHT				C <sub>v</sub> value						
		A B					}	(		D		E		F G (NPT)		NPT)						
		Class	150	Class	300													79	92	79	94	
in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	lb	kg	lb	kg	
2	51	10 5/8	270	10 5/8	270	8 3/16	208	7 ½	191	20	508	12 5/8	321	16 <sup>3</sup> /8	416	1 1/4	32	115	52	121	55	45
2 ½	64	13 ½	343	14 1/4	362	12	305	8 5/16	211	20	508	18	457	21	533	1 ½	38	223	101	233	106	45
3	76	13 ½	343	14 1/4	362	12	305	8 5/16	211	20	508	18	457	21	533	1 ½	38	223	101	233	106	110
4	102	16	406	16 ½	419	16 <sup>7</sup> /8	429	15 ¾	400	15 <sup>3</sup> /8	403	23 3/8	594	25 ½	648	1 ½	38	443	201	466	211	160
5	127	22	559	22 7/8	581	18 ½	470	17 ½	445	15 <sup>3</sup> / <sub>8</sub>	403	23 7/8	606	26 5/8	276	1 ½	38	820	372	850	385	450
6	152	22	559	22 <sup>7</sup> / <sub>8</sub>	581	18 ½	470	17 ½	445	15 <sup>3</sup> / <sub>8</sub>	403	23 7/8	606	26 5/8	276	1 ½	38	820	372	850	385	450

# How to order Mueller Steam Specialty Model 792MFD SM, 794MFD SM, 796MFD SM

Example 4.0 792MFDH SM

This is a 4" Class 150 flanged duplex basket smart strainer with a carbon steel body and 316SS ball.

	4.0 792MFDH SM
Size:	
Model:	
791 - Class 125	
792 - Class 150	
794 - Class 300	
796 - Class 600	
691 - Class 125 Large Diameter	
692 - Class 150 Large Diameter	
Connection:	
S - Screwed, Sizes 3/4" - 11/2"	
F - Flanged, Sizes ¾" - 1½"	
MF - Flanged, Sizes 2" - 16"	
Body:	
A - Cast Iron	
B - Bronze	
D - Carbon Steel	
H - Stainless Steel	
Ball:	
Q - Monel	
B - Bronze	
H - Stainless Steel	
Option:	

SM - Smart & Connected (includes pressure sensors, Sensor Control Monitor sold separately).



