



# RATE-OF-FLOW VALVE

01/06

## 950 Series

—Model— **950**  
**650**

### Specifications

The Rate of Flow Control Valve shall be a pilot operated diaphragm valve designed to automatically limit flow rate to a constant, adjustable, maximum. The throttling action of the valve shall be controlled by an externally mounted modulating control pilot, which senses differential pressure across a remote mounted orifice plate (field installed).

The main valve shall be a hydraulically operated, single diaphragm actuated, globe or angle pattern valve. Y-pattern valves shall not be permitted. The valve shall contain a disc and diaphragm assembly that forms a sealed chamber below the valve cover, separating operating pressure from line pressure. The diaphragm shall be constructed of nylon reinforced Buna-N, and shall not seal directly against the valve seat and shall be fully supported by the valve body and cover. Rolling diaphragm construction will not be allowed and there shall be no pistons operating the main valve or any pilot controls.

The main valve body shall be fabricated 304L with Class D zinc plated steel flanges, utilizing stainless steel seal welds allowing the entire flow path to be stainless steel. External steel components shall be fully primed and painted with a stainless steel paint to prevent surface corrosion. The valve cover and all internal components shall be fabricated 304L Stainless Steel, and the main valve trim and throttling components (cover bearing, valve seat and disc guide) shall be Stainless Steel.

The disc and diaphragm assembly shall contain a Buna-N synthetic rubber disc with a rectangular cross-section that is securely retained on 3-1/2 sides by a disc retainer and disc guide. Diaphragm assemblies utilizing bolts or cap screws for component retention will not be permitted.

The exposed portion of the seat disc shall contact the valve seat and seal drip-tight. The disc and diaphragm assembly must be guided by two separate bearings, one installed in the valve cover and one concentrically located within the valve seat, to avoid deflection and assure positive disc-to-seat contact. Center guided valves will not be permitted. All necessary repairs shall be made from the top of the valve while the body remains in line.

Pilot control systems for valves 3" and smaller shall contain a Flow Clean Strainer, Adjustable Closing Speed, Adjustable Opening Speed Control and Rate-of-Flow Pilot. Pilot control systems for valves 4" and larger shall contain an external Y-Strainer, Adjustable Closing Speed Control, Adjustable Opening Speed Control, Rate-of-Flow Pilot and Isolation Ball Valves on all body connections. All pilot control systems shall utilize copper tubing and brass fittings regardless of valve size. The Orifice Plate Assembly shall be included with the valve and field installed 3-5 pipe diameters downstream of the Flow Control Valve. The Orifice Plate Assembly shall be (field) connected to the Rate-of-Flow Control Pilot in accordance with factory piping schematic with minimum 3/8" diameter copper tubing.

The valve shall be AMES Model 950GS or 650GS (Globe) or 950AS or 650AS (Angle) Rate of Flow Control Valve.